Systalen. Developed. Tested. Marketed

The paramount focus is on our customers' products and processes. To enable us to supply applicationtailored material, Systalen will on request be customized to suit customers' requirements. From product development to series production of granulates and compounds, this is done by Der Grüne Punkt at its own Technical Center in Cologne.

High-tech equipment in the Technical Center for high-tech products:

- Twin-screw extruder
- Blown film system
- Injection molding machine

The development of new Systalen products and the continuous improvement in quality requires state-ofthe-art laboratory technology for testing physical and mechanical properties:

- Pendulum impact tester to determine (notched) impact strength
- Tensile testing machine to measure tensile modulus, tensile strength and elongation at break

- MFR tester to measure flowability
- Differential scanning calorimetry (DSC) for
- X-ray fluorescence spectroscopy (XRF)
- Microwave oven to determine the residue on
- Spectrophotometer to measure color and translucence
- Karl Fischer titrator for quantitative determination of water content
- Moisture analyzer to determine moisture/volatile
- Helium pycnometer and densitometer to measure

Following successful sampling from the Technical Center in Cologne, and approval by the customer, the recipes are transferred to the production facilities

Important: Even after product development, Systalen's sales people are your contact persons. They coordinate, control and provide application technology support, including after-sales service!





References

With these customers we practise an intensive, successful collaboration for using Systalen in products and packages:











And now we're looking forward to hearing from you!

Contact us: +49 2203 937-0 | info@systalen.de

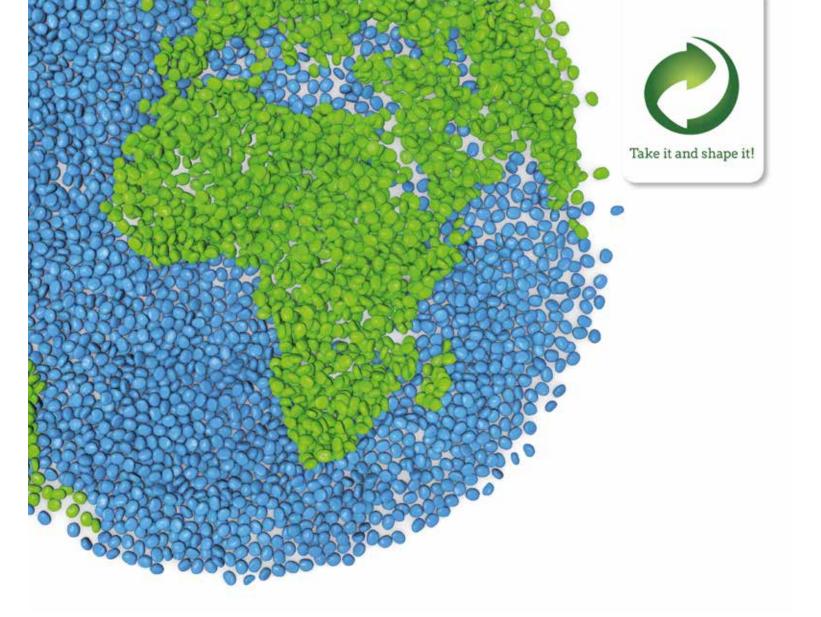
Systalen® - a product of Systec Plastics GmbH / Systec Plastics Eisfeld GmbH, manufactured for:

Der Grüne Punkt -Duales System Deutschland GmbH Frankfurter Strasse 720-726 51145 Cologne Germany

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A member company of Der Grüne Punkt Group

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SYSTALEN®

premium recycled plastics

ONE SOURCE. ONE BRAND. AN INFINITY OF APPLICATIONS.







Systalen. Sustainability with CO₂ certificate

Save significant amounts of CO₂ in the production process and have these savings documented and certified? This and more can be done with the recycled plastics of the Systalen brand from Der Grüne

Advantage eco-profiles

IFEU in Heidelberg has checked and officially confirmed the production process for Systalen as compared to that for new merchandise:

- quantifiably reduced environmental impact
- depending on the type of Systalen plastic involved, savings of up to 50 % CO₂.

Advantage CO₂ certificate for Systalen customers

Benefit from using Systalen in your production operation: Der Grüne Punkt provides free of charge for its customers a certificate evidencing the savings achieved in terms of CO₂ equivalents. A definite plus for your environmental performance balance.

Advantage Quality Mark for % of Recycled Plastics In addition, Der Grüne Punkt, together with partners at the "RAL Institute for Quality Assurance and Labelling", has set up the "Gütegemeinschaft Rezyklate aus haushaltsnahen Wertstoffsammlunger e.V.", which offers its members the Quality Mark % of Recycled Plastics for printing on their packages or products. This Quality Mark indicates the content of plastics meticulously recovered from the Yellow Bag, Yellow Bin or similar systems in other EU nations.

Our certifications for your benefit:

- DIN EN ISO certifications: we use a quality and eco-management system in conformity with DIN EN ISO 9001: 2008 and EN ISO 14001: 2004 + cor.1: 2009
- Certification under EUCert ("Blue Angel" possible for your products)
- CO₂ certificate: your annual quantity of Systalen is a contribution towards climate protection – evidenced free of charge by CO₂
- RAL Quality Mark: also possible for your products or packages





Systalen closes cycles along the value added chain



Secure source of raw material

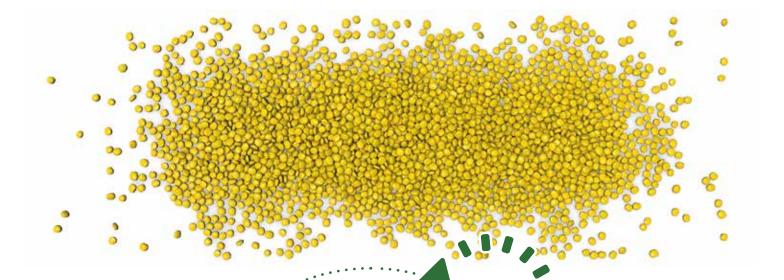
Post-consumer material from the Yellow Bin / Yellow Bag through the dual recyclables collection scheme of Der Grüne Punkt.



Systalen options and innovations for high-quality non-food products and packages (bottles, containers, closures, sealing caps).







Professional logistics on an international scale

Entire bandwidth of forwarding options. Delivery free domicile.

- Delivery using Big Bag, Octabin or in a silo truck
- Sample consignments from sample bag to Big Bag – basically also possible within 24 hours
- Air freight possible
- Incl. customs clearance and all requisite formalities for export/import
- Internationally to the nearest free warehouse or the plant concerned



Customized recipes

High-quality additives in the production process assure the desired material characteristics, like

- rigidity and mechanical strength impact strength
- flowability
- odor
- color
- based on customized quality agreements.





Systalen standard product range featuring

- PP granulate (injection-molding)
- LDPE granulate (blow-molding, extrusion)
- PP/PE compounds (injection-molding, extrusion)
 PP compounds (injection-molding, thermoforming)

Innovative PRIMUS process technology is used to manufacture the Systalen PRIMUS product range for making packages

- PP Natural, White and Gray
- HDPE Natural, White and Gray



Locales for Systalen innovations

Systalen is "Made in Germany". Systec Plastics GmbH, Hörstel (North Rhine-Westphalia) and Systec Plastics Eisfeld GmbH (Thuringia) have been part of the Der Grüne Punkt group since 2010 and 2012 respectively. In both production facilities, approximately 51,000 tons of Systalen plastic recyclates are produced every year.

Capacities at a glance

- Systec Plastics GmbH produces granulates made of polyolefin plastics (PP) in premium quality, customized in terms of physical and mechanical characteristics or color. The plant possesses an output capacity of 20,000 t PP/p.a.
- Systec Plastics Eisfeld GmbH is one of Europe's largest, most sophisticated producers of plastic granulates made from post-consumer waste. The plant currently has an output capacity of 28,000 t LDPE/p.a. and 3,000 t PRIMUS PP + HDPE p.a

Systalen is inherently suitable for the following production











